when upright, rise above the receptacle and its closure: and

- (C) If the protective crate surrounds a pear-shaped receptacle and is of matching shape, the protective packaging must be fitted with a protective cover (cap).
- (iii) For receptacles with protective aluminum drum 6PB1, the requirements of §178.505(b) of this subpart apply to the protective packaging.
- (iv) For receptacles with protective aluminum box or crate 6PB2, the requirements of §178.512(b) of this subpart apply to the protective packaging.
- (v) For receptacles with protective wooden box 6PC, the requirements of §178.513(b) of this subpart apply to the protective packaging.
- (vi) For receptacles with protective plywood drum 6PD1, the requirements of §178.507(b) of this subpart apply to the protective packaging.
- (vii) For receptacles with protective wickerwork hamper 6PD2, the wickerwork hamper must be properly made with material of good quality. The hamper must be fitted with a protective cover (cap) so as to prevent damage to the receptacle.
- (viii) For receptacles with protective fiber drum 6PG1, the drum must conform to the requirements of §178.508(b) of this subpart.
- (ix) For receptacles with protective fiberboard box 6PG2, the requirements of §178.516(b) of this subpart apply to the protective packaging.
- (x) For receptacles with protective solid plastic or expanded plastic packaging 6PH1 or 6PH2, the requirements of §178.517(b) of this subpart apply to the protective packaging. Solid protective plastic packaging must be manufactured from high-density polyethylene from some other comparable plastic material. The removable lid required for this type of packaging may be a cap.
- (3) Quantity limitations are as follows:
- (i) Maximum net capacity for packaging for liquids: 60 L (16 gallons).
- (ii) Maximum net mass for packagings for solids: 75 kg (165 pounds).

Subpart M—Testing of Non-bulk Packagings and Packages

SOURCE: Amdt. 178-97, 55 FR 52723, Dec. 21, 1990, unless otherwise noted.

§ 178.600 Purpose and scope.

This subpart prescribes certain testing requirements for performance-oriented packagings identified in subpart L of this part.

[Amdt. 178-97, 55 FR 52717, Dec. 21, 1990, and amended by Amdt. 178-99, 58 FR 51534, Oct. 1, 1993]

§ 178.601 General requirements.

- (a) General. The test procedures prescribed in this subpart are intended to ensure that packages containing hazardous materials can withstand normal conditions of transportation and are considered minimum requirements. Each packaging must be manufactured and assembled so as to be capable of successfully passing the prescribed tests and of conforming to the requirements of §173.24 of this subchapter at all times while in transportation.
- (b) Responsibility. It is the responsibility of the packaging manufacturer to assure that each package is capable of passing the prescribed tests. To the extent that a package assembly function, including final closure, is performed by the person who offers a hazardous material for transportation, that person is responsible for performing the function in accordance with §§ 173.22 and 178.2 of this subchapter.
- (c) *Definitions*. For the purpose of this subpart:
- (1) Design qualification testing is the performance of the drop, leakproofness, hydrostatic pressure, stacking, and cooperage tests, as applicable, prescribed in §§178.603, 178.604, 178.605, 178.606, or §178.607, respectively, for each new or different packaging, at the start of production of that packaging.
- (2) Periodic retesting is the performance of the drop, leakproofness, hydrostatic pressure, and stacking tests, as applicable, prescribed in §§178.603, 178.604, 178.605, or §178.606, respectively, at the frequency specified in §178.601(e) of this subpart.